G&L Pumps

Repair Parts

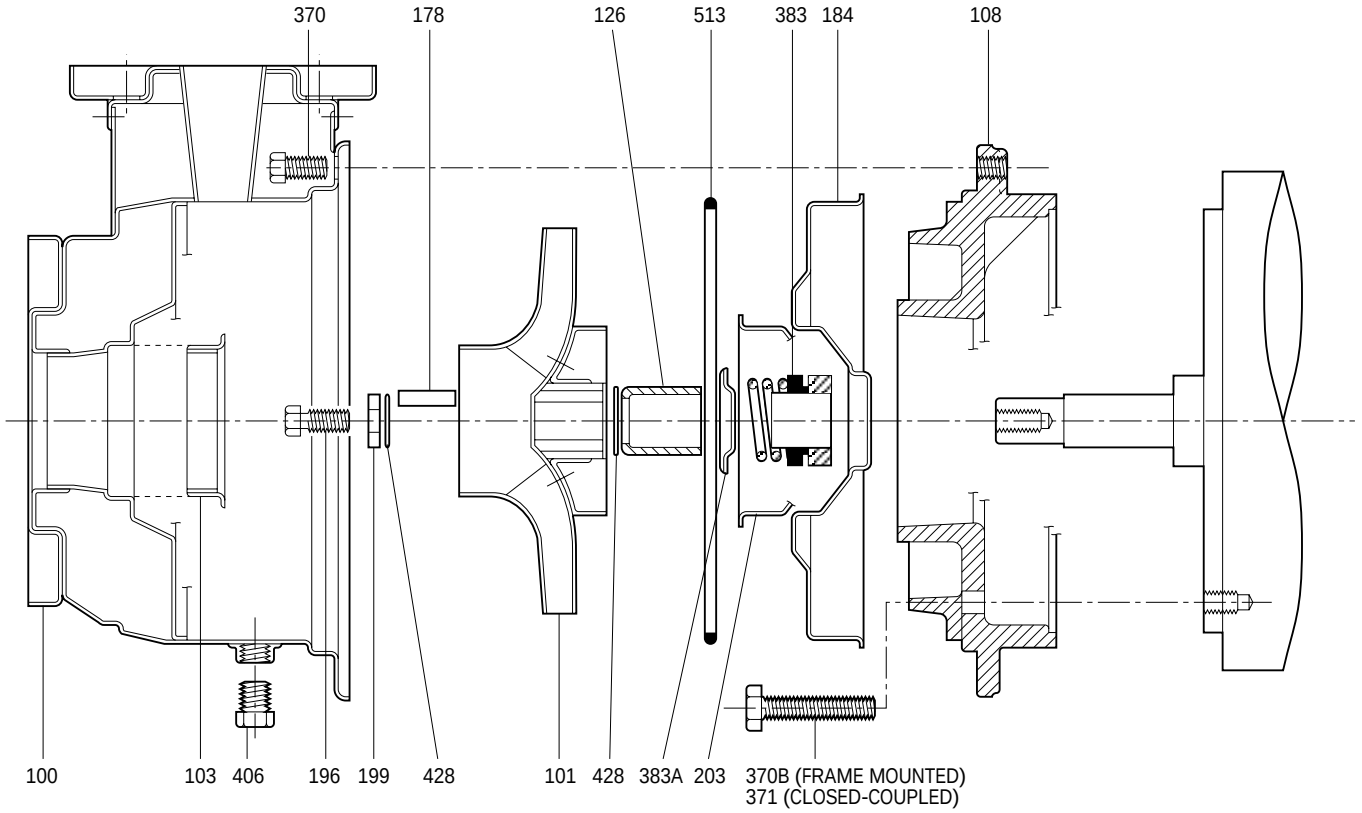
MODEL

SST S-Group

Effective September, 1990

Pump End Parts For Close-Coupled or Frame Mounted Configuration

Note: For S-Group power frame individual parts see S-Group Power Frame repair parts page.



FASTENER SIZING KEY – NOMINAL SIZE/TYPE/LENGTH

13L38	⅜" Socket head x ¾" lg.
13L40	½" Hex head x 2¼" lg.
13L41	½" Socket head x 1¾" lg.
13L43	⅜" Hex head x 2¼" lg.
13L86	½" Hex head x 1¼" lg. with ½" nut

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Goulds Pumps

ITT Industries

G&L Pumps

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Item No.	Part Description	Materials	6" Impellers				8" Impellers			10" Impellers	Max. Wt. lbs.
			1 x 2–6	1¼ x 2–6	1½ x 2½–6	2 x 2½–6	1 x 2–8	1¼ x 2–8	1½ x 2½–8	1 x 2–10	
			Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
100	Casing with wear ring	AISI type 304 SS	1L129	1L130	1L231	1L332	1L135	1L136	1L237	1L141	17
101	Impeller		6½ 2L111	6½ 2L111	6½ 2L211	6½ 2L611	7¾ 2L421	7¾ 2L421	7¾ 2L521	10 1/16 2L431	7
			6 5/16 2L113	6 5/16 2L113	6 5/16 2L213	6 5/16 2L613	7½ 2L423	7½ 2L423	7½ 2L523	9 13/16 2L422	
			5 15/16 2L117	6⅛ 2L115	6⅛ 2L215	6⅛ 2L615	6 15/16 2L427	6 15/16 2L427	7¼ 2L525	9¼ 2L436	
			5 5/16 2L119	5 15/16 2L117	5 15/16 2L217	5 15/16 2L617	6½ 2L111	6½ 2L111	7⅛ 2L527	8⅞ 2L433	
			4 15/16 2L104	5 5/16 2L119	5 5/16 2L219	5½ 2L619	5 15/16 2L617	6 5/16 2L113	6¾ 2L529	8¼ 2L437	
			4 5/16 2L102	5 5/16 2L101	5⅜ 2L201	5 5/16 2L301	5 5/16 2L119	6⅛ 2L115		7⅞ 2L435	
			4⅜ 2L103	4 5/16 2L102	4 15/16 2L202	5⅛ 2L303				7¾ 2L421	
				4⅜ 2L103	4¾ 2L203	4 15/16 2L305					
					4 5/16 2L204	4 5/16 2L307					
103	Wear ring, casing		4L101		4L102	4L103	4L101		4L102	4L101	–
184	Seal housing (includes wear ring as noted)		1L104 without wear ring			1L106 with wear ring	1L106 with wear ring			1L115 with wear ring	3
203	Wear ring, seal housing		none			4L201					–
126	Shaft sleeve	AISI type 300 SS	4K66								–
178	Impeller key		4K11								–
196	Impeller bolt		13K43								–
199	Impeller washer		13L39								–
106	Adapter for close-coupled (104JM-180JM) and S-group power frame	Cast iron ASTM A48 CL20	1L50				1L52			1L97	25
	Adapter for close-coupled (210JM-250JM motors)		1L51				1L53			1L96	29
370	Casing bolting (8) required	AISI type 300 SS	13L38							13L86	–
371	Adapter bolt (4) required for close-coupled	Carbon steel SAE 1200 series	13L43 (with 1L50, 1L52, 1L97 adapters) 13L41 (with 1L51, 1L53, 1L96 adapters)								–
370B	Adapter bolt for frame mounted		13L43 (with 1L50, 1L52, 1L97 adapters)								–
383	Mechanical seal standard duty	Carbon/ ceramic	10K13								–
	Mechanical seal high temperature	Carbon/ Ni-resist	10K19								½
	Mechanical seal chemical duty	Carbon/ ceramic	10K25								
	Mechanical seal severe duty/high temp.	Carbon/ tung. carb.	10K27								
383A	Seal spring retainer	AISI type 300 SS	4L45 (replace with mechanical seal assembly)								–
408	Drain plug ⅜" plug		13L42								–
428	Impeller gasket set	Mylar	5L73								–
513	O-ring – casing	BUNA-N	5L40				5L41			5L69	–
	O-ring – casing (optional)	Viton	5L42				5L43			5L71	–

NOTE: For pricing refer to published Parts Price List using "L" or "K" number above.

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